



APICAL INDUSTRIES, INC.
dba DART AEROSPACE

TRANSACTION CODES (TC):
A-ADD C-CREATE
R-REVISE D-DELETE

ENGINEERING CHANGE NOTICE NO.		04960		SHEET 1 OF 1					
DWG NO.	650.9200	REV:	A	PREPARED BY	J. SOTO	DATE:	05/13/2015	EFFECT ON DWG	<input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.
DWG TITLE: EYELET BRACKET ASSY									
APPROVED BY:	ENGR	MFG		QC		EFF. NEXT ORDER			
REASON: REVISED F/N 2.									

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2	R	601.3806	1	HELICAL INSERT	MS21209F5-15	
F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL	SPECIFICATION
DOCUMENTS EFFECTED:				<input type="checkbox"/> PATTERN <input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRUCTIONS <input type="checkbox"/> ICA <input type="checkbox"/> FMS <input checked="" type="checkbox"/> BOM	CHANGE CATEGORY	DER REVIEW REQUIRED
				<input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR	<input type="checkbox"/> YES <input checked="" type="checkbox"/> NO	

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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
NC	INITIAL RELEASE	11-19-14	P. BRAVO
A	INCORPORATED ECN 04920 & 04934	04-22-15	P. BRAVO

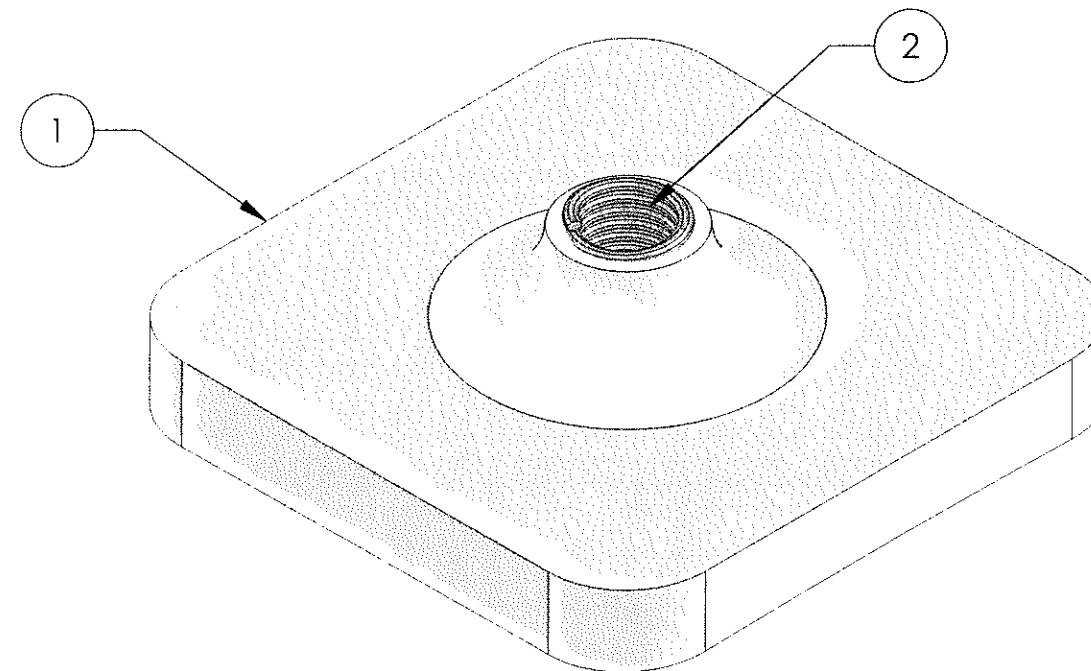
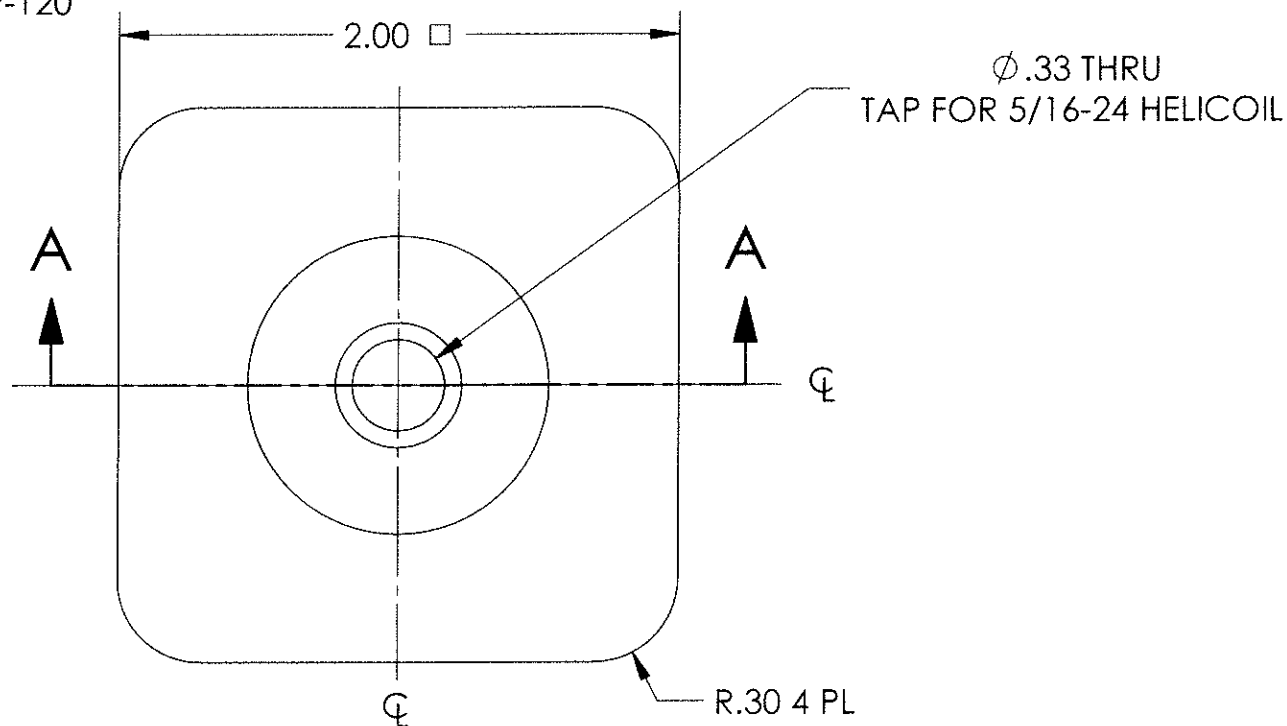
1 PART DIMENSION CONTROLLED BY 3D CAD MODEL
F/N 1 CONTROLLED BY "650.9210 EYELET BRACKET.SLDPRT",
LAST MODIFIED: 11-17-14

2 MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12

3 FINISH: IAW MPP-172 ANODIZE IAW SECTION 2.1,
PRETREATMENT IAW SECTION 3.2,
PRIMER IAW SECTION 4.3.

4. BREAK AND DEBURR ALL SHARP EDGES

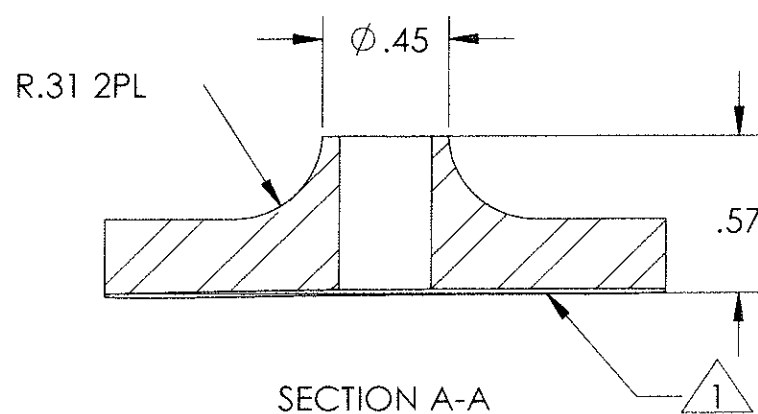
5. IDENTIFY IAW MPP-120



650.9201

UNINCORPORATED ECN(s)

04960



		1	2	601.2746	HELICAL INSERT	MS21209F5-20	
		1	1	650.9210	EYELET BRACKET	2 3	
				650.9201	EYELET BRACKET ASSY		
			FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
BOM Table							
QTY				PARTS LIST			
NEXT ASSY (S)				ORIGINAL DATE (MO-DA-YR)	11-19-14	DART 3030 ENTERPRISE CT., SUITE A VISTA, CA 92081 (760)-724-5300 APICAL INDUSTRIES, INC. dbb DART AEROSPACE	
646.4000				DRAWN BY J. SOTO	CHECKER P. BRAVO		
				DRAWING APPROVAL P. BRAVO 11-19-14			
				CONTRACT NO.			
				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.010 3 PLACE DECIMALS ±.005 ANGLES ±.5°		EYELET BRACKET ASSY	
SIZE		CAGE CODE	DWG. NO.	REV.			
B		07M26	650.9200	A			
SCALE		NONE		SHEET		1 OF 1	